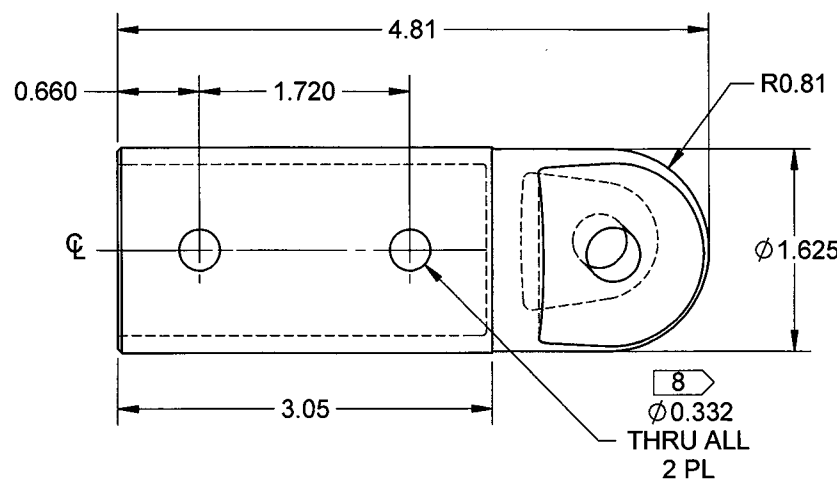
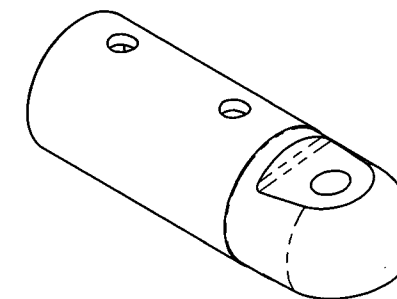
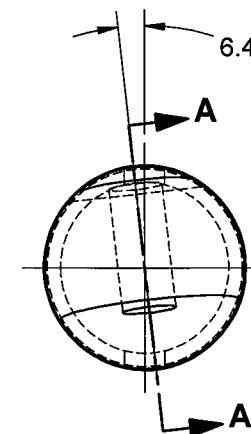
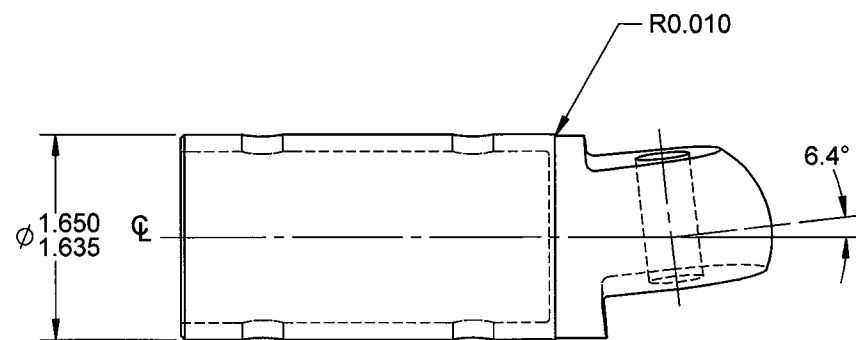
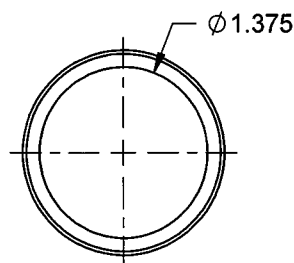


SECTION A-A



D5819-1 FORWARD LUG, LH
(DERIVED FROM AERO DESIGN P/N 95940-02)

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR PER QQ-A-200/8 OR AMS-QQ-A-200/8
OR AMS 4117/4128/4115/4116/4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1
PAINT WHITE PER DART QSI 005 4.2.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.42 lbs
- 8) MASK HOLES PRIOR TO PRIME AND PAINT

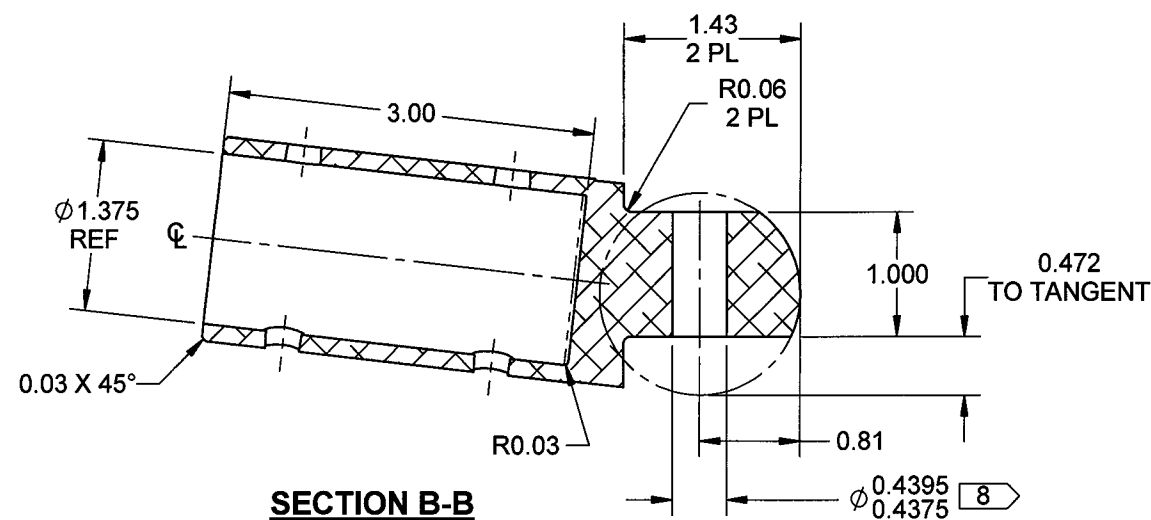
RELEASED

2020 MAY 19

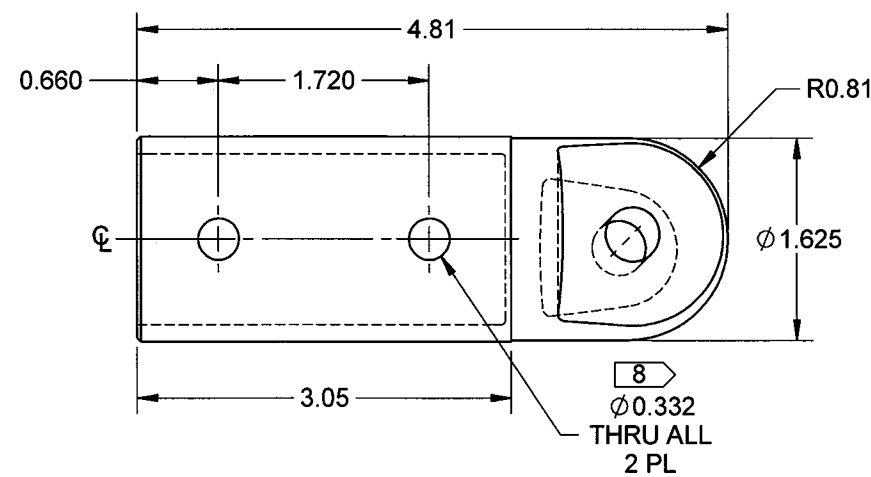
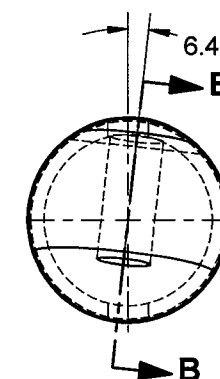
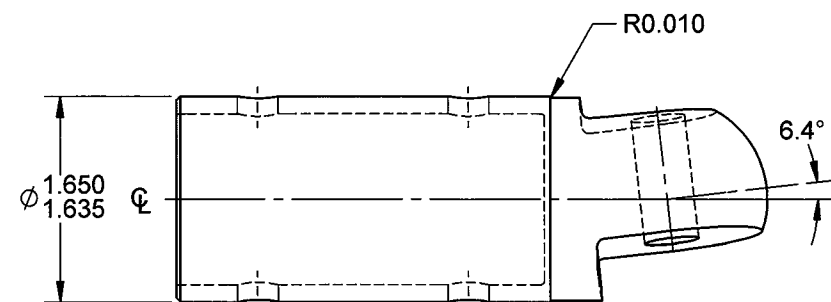
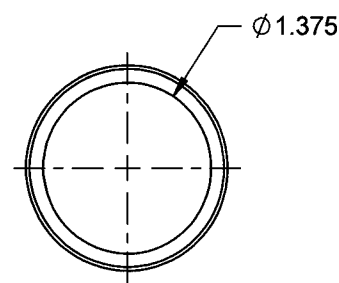
ECN 2626-559

APPROVED

A	NEW ISSUE	RF	20.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	FK	D5819	SHEET 1 OF 6
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SECTION B-B



D5819-2 FORWARD LUG, RH
(DERIVED FROM AERO DESIGN P/N 95940-01)

NOTES:

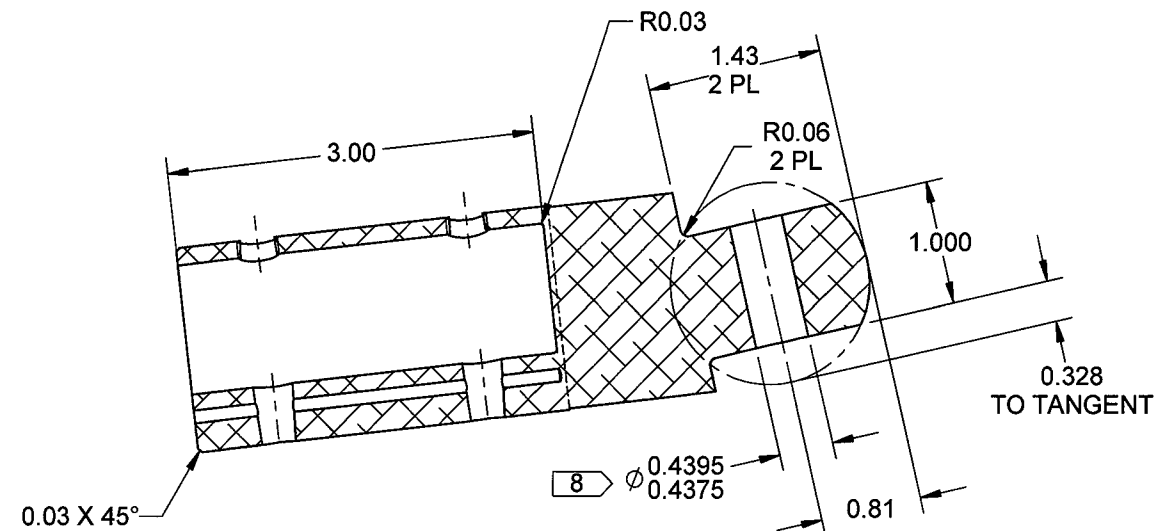
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR PER QQ-A-200/8 OR AMS-QQ-A-200/8
OR AMS 4117/4128/4115/4116/4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1
PAINT WHITE PER DART QSI 005 4.2.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.42 lbs
- 8) MASK HOLES PRIOR TO PRIME AND PAINT

RELEASED

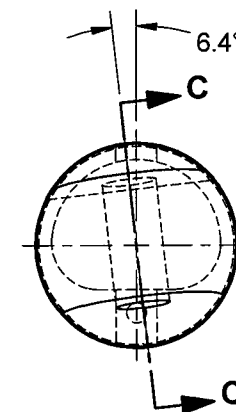
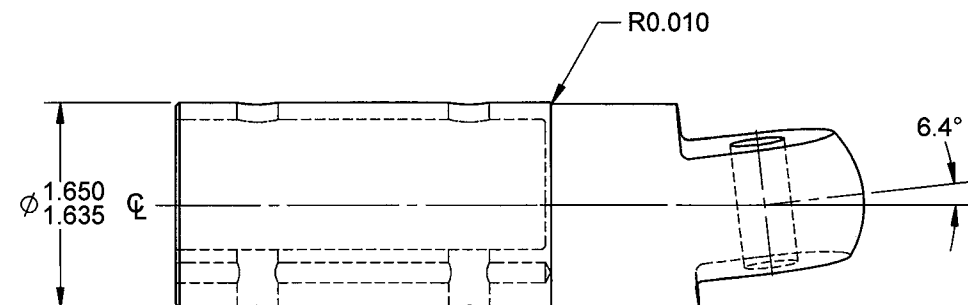
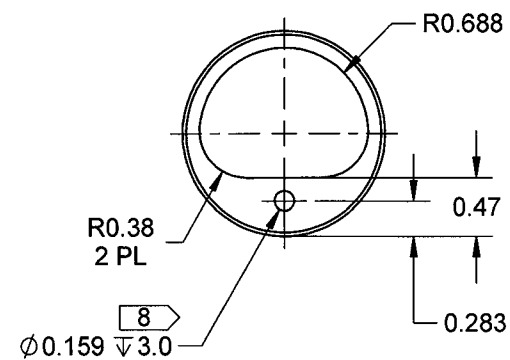
2020 MAY 19

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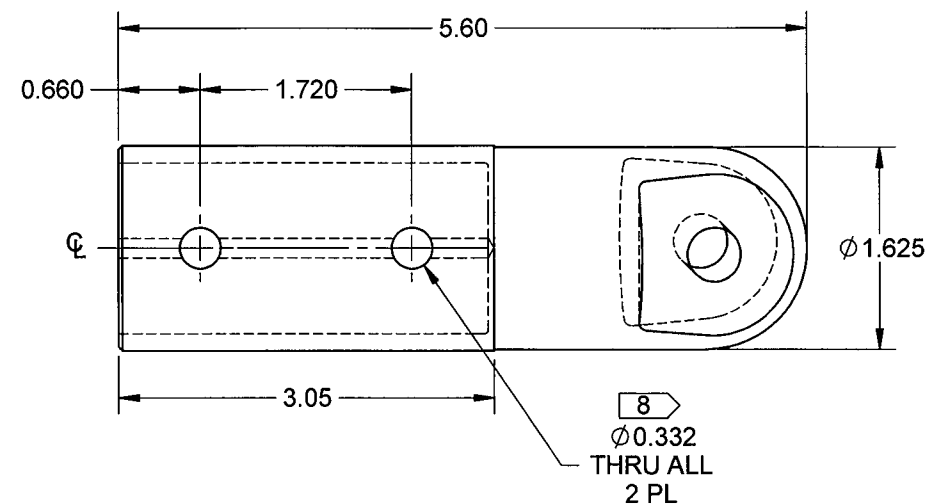
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	FK	D5819	SHEET 2 OF 6
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SECTION C-C



D5819-3 AFT LUG, LH
(DERIVED FROM AERO DESIGN P/N 95940-04)



NOTES:

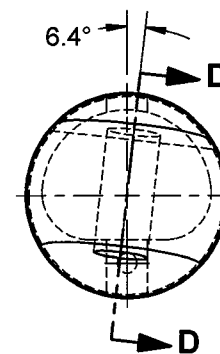
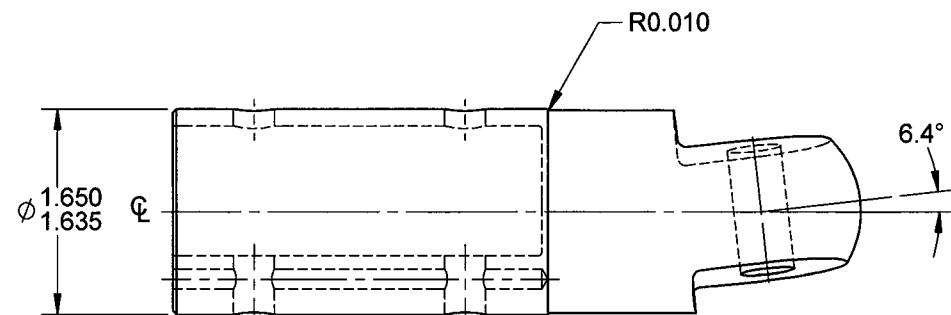
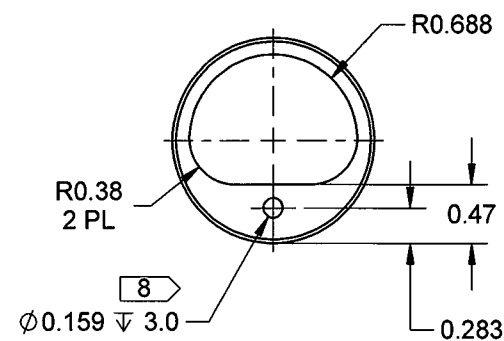
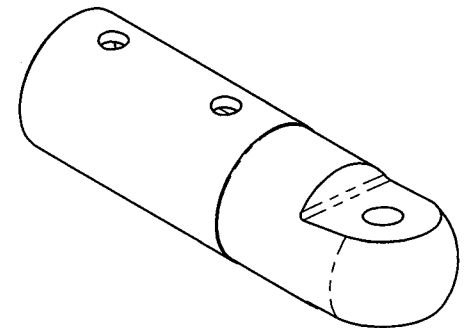
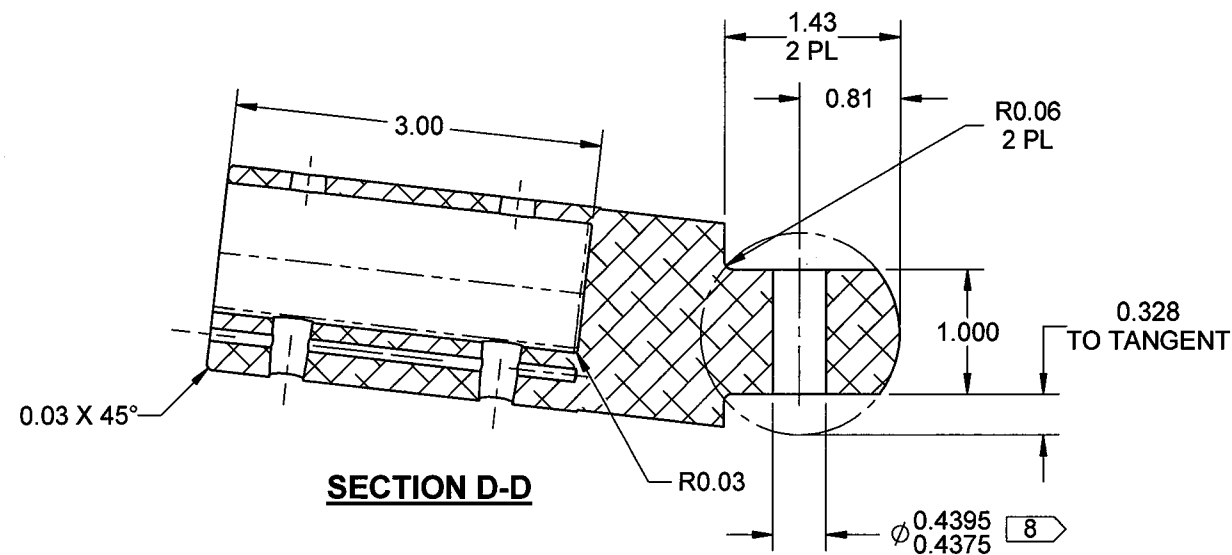
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR PER QQ-A-200/8 OR AMS-QQ-A-200/8
OR AMS 4117/4128/4115/4116/4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1
PAINT WHITE PER DART QSI 005 4.2.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.67 lbs
- 8) MASK HOLES PRIOR TO PRIME AND PAINT

RELEASED

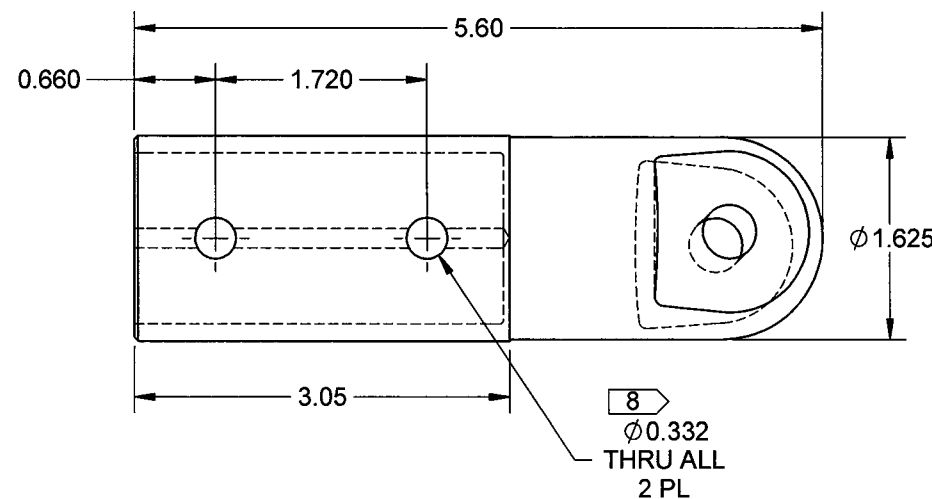
2020 MAY 19

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DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	FK	D5819	SHEET 3 OF 6
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D5819-4 AFT LUG, RH (DERIVED FROM AERO DESIGN P/N 95940-03)



NOTES:

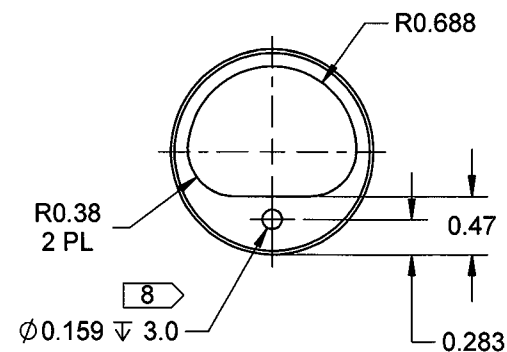
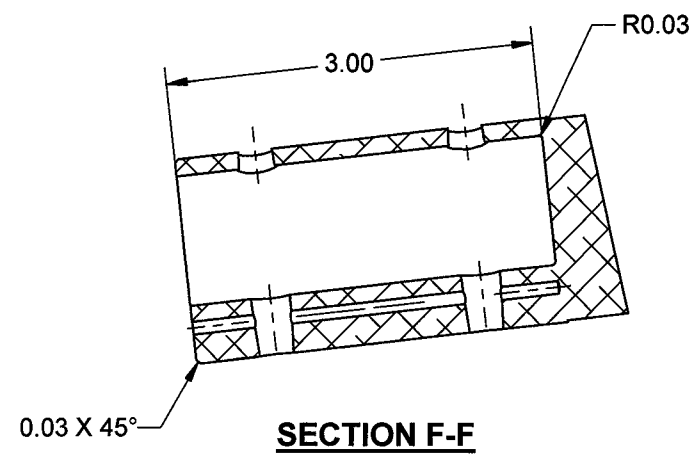
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR PER QQ-A-200/8 OR AMS-QQ-A-200/8
OR AMS 4117/4128/4115/4116/4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1
PAINT WHITE PER DART QSI 005 4.2.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.67 lbs
- 8) MASK HOLES PRIOR TO PRIME AND PAINT

RELEASED

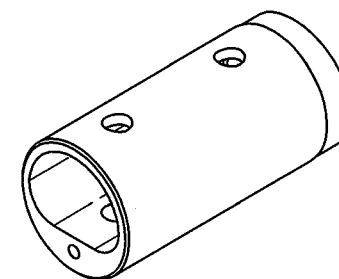
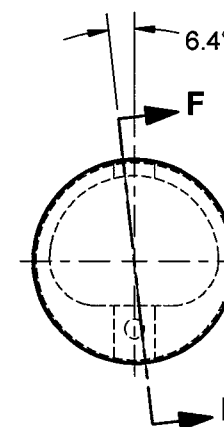
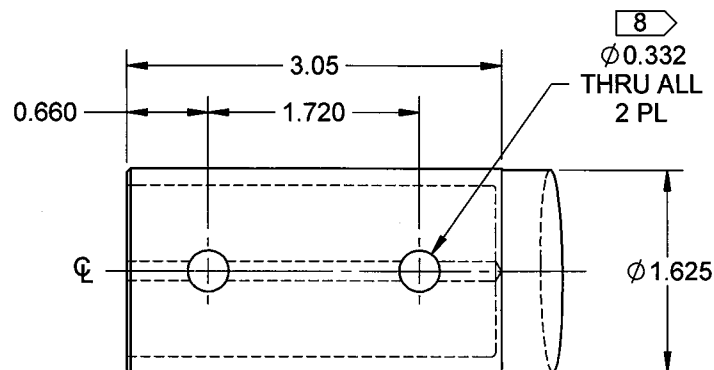
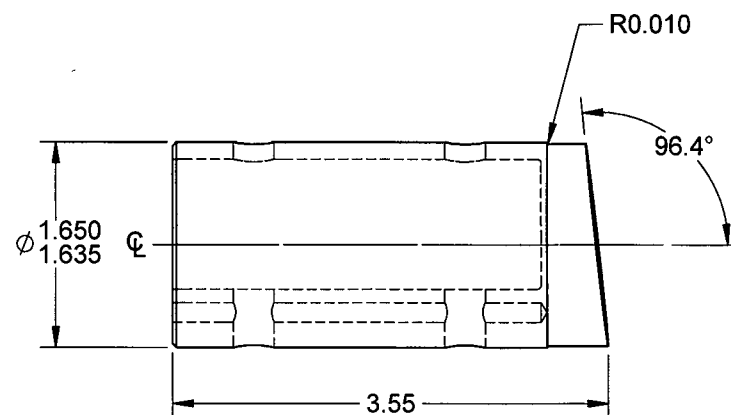
2020 MAY 19

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DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	FK	D5819	SHEET 4 OF 6
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D5819-5 CENTRE LUG, LH
(DERIVED FROM AERO DESIGN P/N 95940-06)



NOTES:

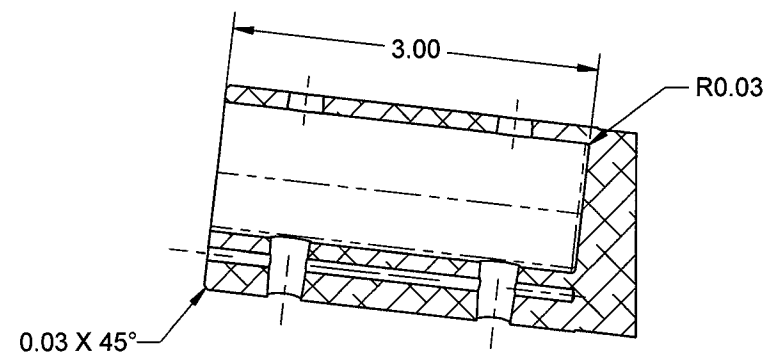
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR PER QQ-A-200/8 OR AMS-QQ-A-200/8
OR AMS 4117/4128/4115/4116/4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1
PAINT WHITE PER DART QSI 005 4.2.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.36 lbs
- 8) MASK HOLES PRIOR TO PRIME AND PAINT

RELEASED

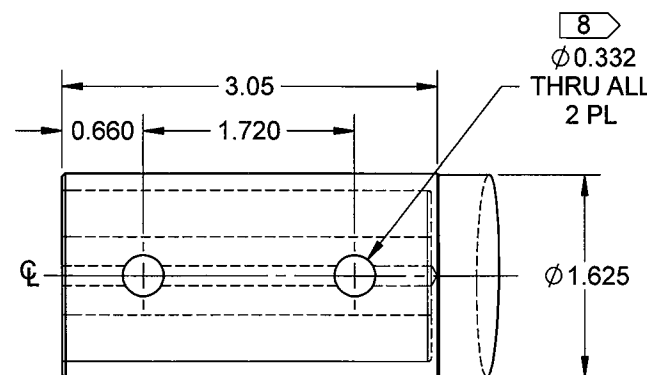
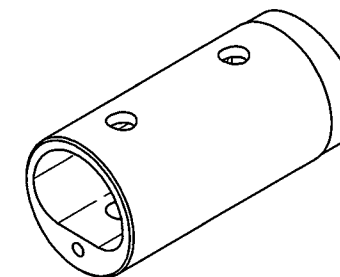
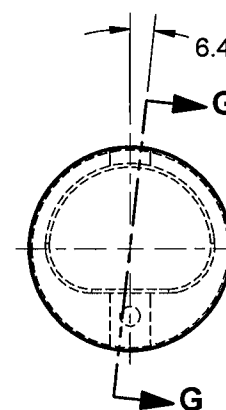
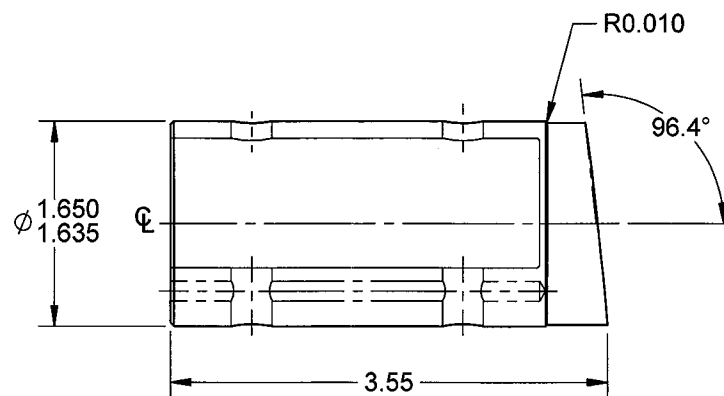
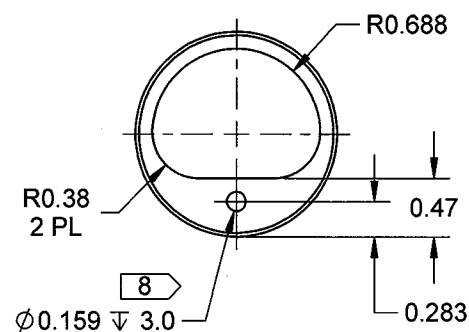
2020 MAY 19

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	FK	D5819	SHEET 5 OF 6
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SECTION G-G



D5819-6 CENTRE LUG, RH
(DERIVED FROM AERO DESIGN P/N 95940-05)

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR PER QQ-A-200/8 OR AMS-QQ-A-200/8
OR AMS 4117/4128/4115/4116/4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1
PAINT WHITE PER DART QSI 005 4.2.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.36 lbs
- 8) MASK HOLES PRIOR TO PRIME AND PAINT

RELEASED

2020 MAY 19

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	FK	D5819	SHEET 6 OF 6
APPROVED	VS	TITLE	SCALE
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